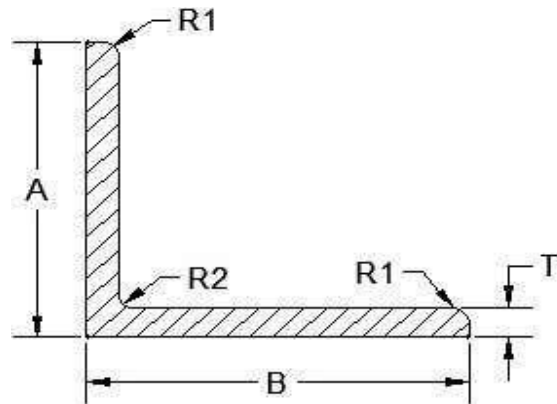


ANGLES-STRUCTURAL (UNEQUALLEGS)



| DIE | A | B | T | R1 | R2 | WT/FT |
|------|-------|-------|-------|-------|-------|-------|
| 3620 | 1.500 | 2.000 | 0.130 | 0.016 | 0.130 | 0.526 |
| 4367 | 1.500 | 2.000 | 0.188 | 0.125 | 0.188 | 0.748 |
| 1495 | 1.500 | 2.500 | 0.188 | 0.125 | 0.250 | 0.868 |
| 1196 | 2.000 | 4.000 | 0.125 | * | 0.188 | 1.320 |
| 4796 | 2.250 | 3.250 | 0.250 | 0.125 | 0.250 | 1.559 |
| 8090 | 2.500 | 3.000 | 0.250 | 0.125 | 0.125 | 1.571 |

*Radius Sharp - Less than .015