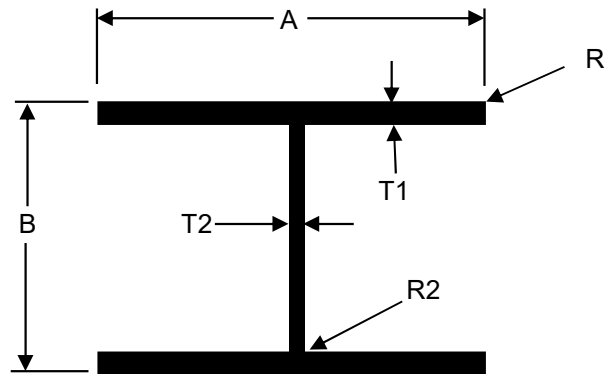


# I-BEAM



DIE	A	B	T1	T2	R1	R2	WT/FT
1490	1.500	2.000	0.188	0.188	*	*	1.043
2597	2.000	3.000	0.100	0.125	*	*	0.900
1147	2.000	3.000	0.188	0.188	*	*	1.494
1261	3.000	4.000	0.230	0.150	0.010	0.250	2.358

\*Radius Sharp - less than .015

MARCH 10, 2015