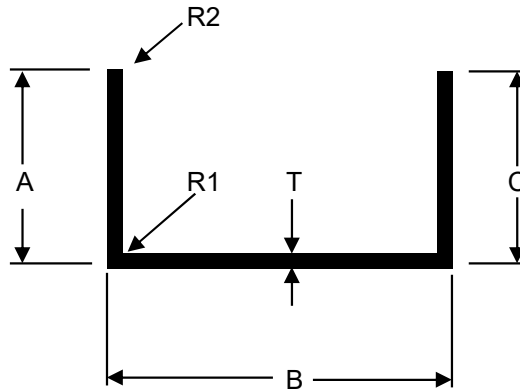


CHANNEL

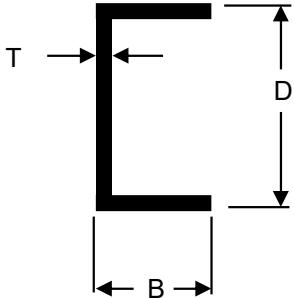


DIE	A	B	C	T	R1	R2	WT/FT
852	0.375	0.500	1.000	0.060	*	FULL	0.139
509	0.783	0.905	0.783	0.093	*	*	0.265
142	1.000	2.000	1.000	0.125	*	*	0.564
3619	1.000	2.000	1.000	0.130	0.100	*	0.588
4369	1.500	3.000	1.500	0.250	0.125	0.125	1.650
2205	1.750	5.000	1.750	0.190	0.290	0.110	2.189
1197	2.000	4.000	2.000	0.250	0.250	0.250	2.250
4751	3.250	6.000	3.250	0.350	0.300	0.020	4.111

* Radius Sharp - less than .015

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AMERICAN STANDARD CHANNEL



	Depth	Flange	Web	
DIE	D	B	T	WT/FT
1209	3	1.410	0.170	1.459
3010	6	1.945	0.225	0.300

* Radius Sharp - less than .015