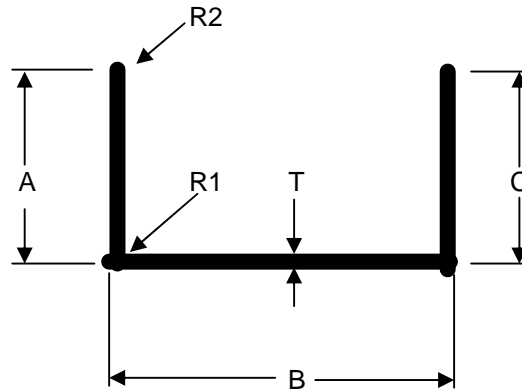


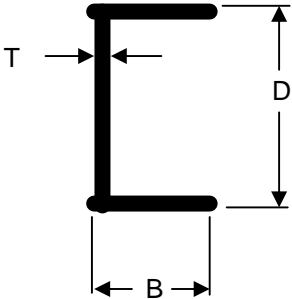
CHANNEL



DIE	A	B	C	T	R1	R2	WT/FT
852	0.375	0.500	1.000	0.060	*	FULL	0.139
509	0.783	0.905	0.783	0.093	*	*	0.265
142	1.000	2.000	1.000	0.125	*	*	0.564
3619	1.000	2.000	1.000	0.130	0.100	*	0.588
4369	1.500	3.000	1.500	0.250	0.125	0.125	1.650
1197	2.000	4.000	2.000	0.250	0.250	0.250	2.250

* Radius Sharp - less than .015

AMERICAN STANDARD CHANNEL



	Depth	Flange	Web	
DIE	D	B	T	WT/FT
1209	3	1.410	0.170	1.459
3010	6	1.945	0.225	0.300

* Radius Sharp - less than .015